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The 8 Wastes

T

Transportation Wasted time, costs, and resources when unnecessary moving products and materials



I

Inventory Excessive products and materials that aren't processed



M

Motion Wasted time and effort to unnecessary movements by people



W

Waiting Waste from time spent for waiting for the next process step to happen



O

Over Processing Doing more work or higher quality than is required



O

Over Production Making more product than the customer demands



D

Defects A product that fails to meet the customers' expectations



S

Skills Underutilisation of people's talents and skills

